



Kkalpana Industries (India) Limited

GRADE	KALPPEX PMMA XX
FEATURE	PMMA GEN PURPOSE UNFILLED INJ MOLD GRADE APPLICATION
PRESENTATION	NATURAL / PRECOLORED

TECHNICAL DATA SHEET

PROPERTIES	ASTM TEST METHOD	TEST CONDITION	UNIT	KALPPEX PMMA XX COLOR XXXX (VALUE)
<u>PHYSICAL PROPERTIES at 23⁰C</u>				
Melt Flow Rate	D-1238	230°C/3.8kg	gm/10 min	4±1
Specific Gravity*	D-792	-	-	1.17±0.02
<u>THERMAL PROPERTIES</u>				
Heat Deflection Temperature* 12.7mm x 6.4mm x 127mm Bar	D-648	18.56 Kg/cm ²	°C	93±2
<u>FLAMMABILITY</u>				
	UL-94			HB
<u>MECHANICAL PROPERTIES</u>				
Tensile Strength At Yield	D-638	50 mm/min	Kg/cm ²	750 ± 50
Flexural Strength	D-790	5 mm/min	Kg/cm ²	1150 ± 100
Flexural Modulus*	D-790	5 mm/min	Kg/cm ²	28000±1000

To be measured as & when necessary
It is necessary to pre-dry material at 85°C for 2 to 3 hours prior to processing.

DISCLAIMER:

The above Technical Data Sheet presents information and data, true and accurate to the best of our knowledge.
No warranty express or implied can be made regarding performance or otherwise.

(As this is computer generated, no signature is required)

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